

**Product Name : Plast Blue 8510**

**General Properties**

Appearance		Greenish Blue Powder	Color Index Generic Name		C.I.Solvent Blue 36
Moisture(Maximum %)		1.0	Chemical Constitution		Anthraquinone
pH		6.5 ± 1.5	Solubi -lity (%)	Methyl Alcohol	0.40
Melting Point(°C)		175 °C		Acetone	1.50
Resis tance  to	Acid (5%HCl aq.)	2		Cyclohexanone	4.40
	Alkali (5%NaOH aq.)	4 - 3		Toluene	4.60
	Water (95°C 5min)	4		Ethyl Acetate	1.40

**Fastness Properties**

(Resins for use)

(Color Concentration)

P.S.	:	Stylon 666	Transparent	:	Color	0.05%
A.B.S.	:	Cycolac T				
P.M.M.A.	:	Delpet 80N				
P.A.	:	UBE Nylon 1022B	Opaque	:	Color	0.05%
P.C.	:	Lexan 101-111			TiO2	0.5%

Resin	Transparent						Opaque					
	Light Fastness		Heat Resistance (°C 5minutes)				Light Fastness		Heat Resistance (°C 5minutes)			
	50 hrs.	100 hrs.	240	260	280	300	50 hrs.	100 hrs.	240	260	280	300
P.S.	5	5	5	5	5	4	5	5-4	5	5	4	4-3
A.B.S.	-	-	-	-	-	-	-	-	-	-	-	-
P.M.M.A.	-	-	-	-	-	-	-	-	-	-	-	-
P.A.	-	-	-	-	-	-	-	-	-	-	-	-
	100 hrs.	200 hrs.	300°C 10min.		320°C 10min.				300°C 10min.		320°C 10min.	
P.C.	-	-	-	-	-	-	-	-	-	-	-	-

Extent of discoloration had be judged by gray-scale and indicated 5 rank.